

## INFORME TECNICO

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REALIZADO POR : Ing. Jose Nunes  
ASUNTO : REVISION TECNICA DE FUSIONADORA DE FIBRA OPTICA  
FECHA : Guayaquil, 25 de noviembre 2024  
N°: INF-TEC-022

Las Fusionadoras de fibra optica son herramientas esenciales en la instalación y mantenimiento de redes de fibra óptica. Sin embargo, al igual que cualquier otro equipo, pueden fallar o dañarse, lo que requiere una reparación oportuna para garantizar la continuidad de los servicios. En este informe, se presentaran las novedades encontradas en la revisión de campo realizado en el equipo:

*MODELO: 90S+*  
*SERIAL: 1XA9MPLR6GDTB5T9*  
*MARCA: FUJIKURA*

### ANALISIS TECNICO:

Se procedió a realizar una revisión física del equipo, esta se hizo en el campo de trabajo (radio base) en presencia del personal técnico operador del equipo, y pudimos constatar la falla en el equipo.

La falla radica en la cortadora, es decir estaba descalibrada y por eso arrojaba altos ángulos de corte, por lo que se procedió a calibrar la cortadora e indicar al operador de la máquina, como hacerlo.



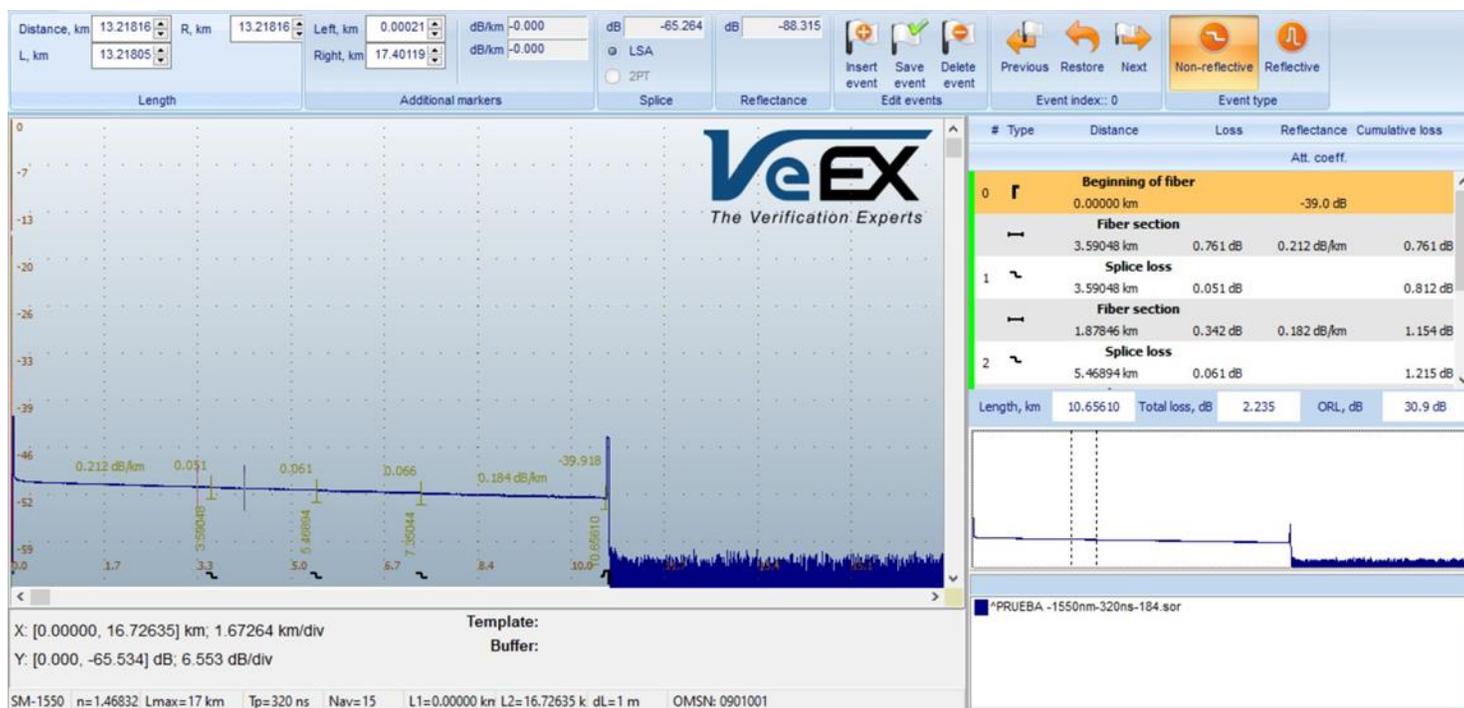
Img 1 en la siguiente imagen podemos observar que los ángulos de cortes están elevados.

Una vez calibrada se procedió a estabilizar y calibrar el arco, arrojando valores positivos en las fusiones.



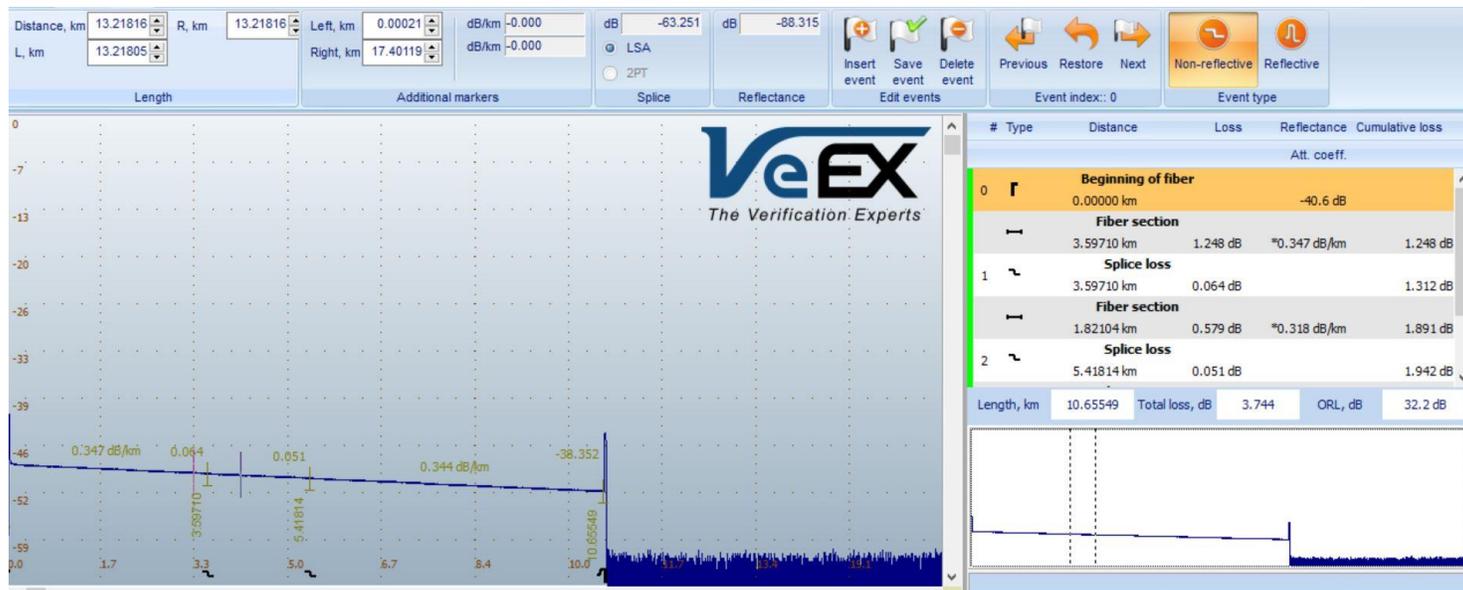
Img 2 Se sugiere que el ángulo de corte debe estar por debajo de los 5°

Se procedió a realizar pruebas a través de un OTDR, tomando como referencia dos bobinas de lanzamiento de 5 km cada una:

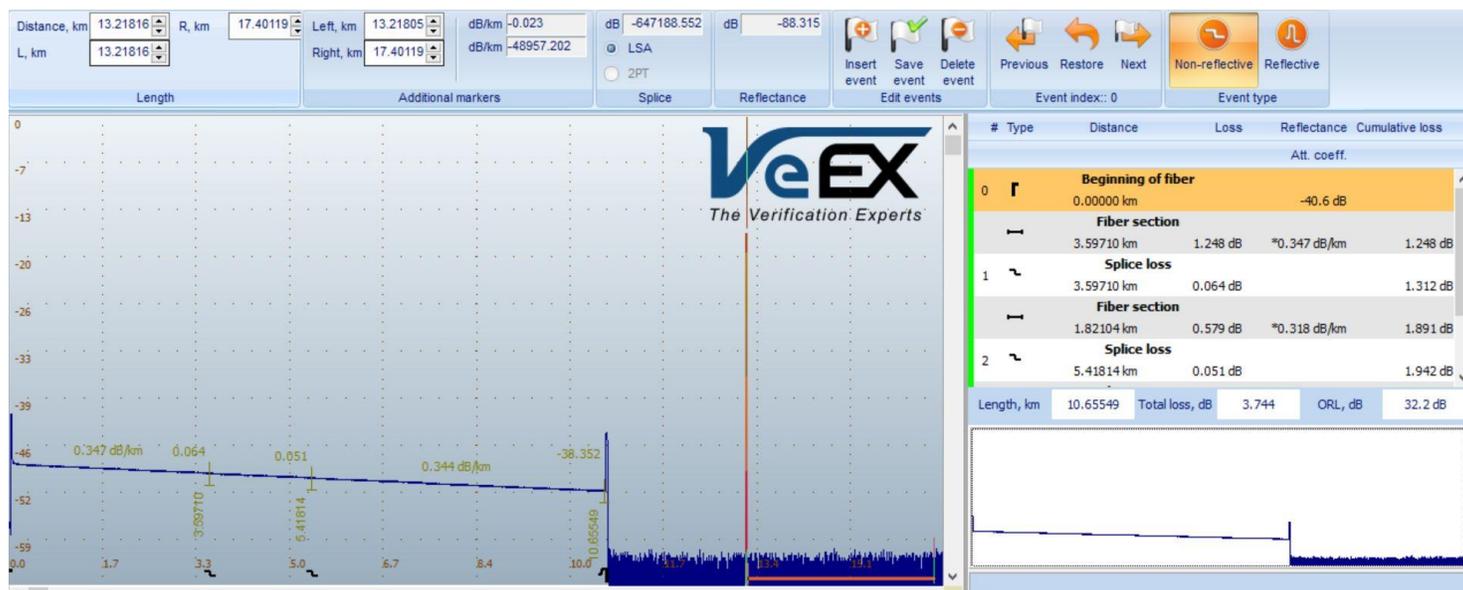


Img 3 Distancia total de las bobinas de lanzamiento

Se realizaron las pruebas durante 12 veces de los cuales dos de las pruebas tuvieron un valor por fusión de; 0.05 dBm y 0.07 dBm.



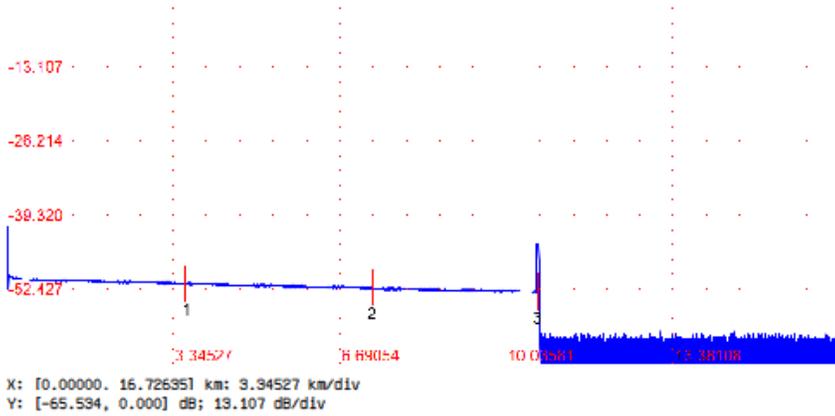
Img 4 podemos observar en la grafica que el valor de la fusión es de 0.051 dB en la longitud de onda 1310 nm



Img 5 podemos observar en la grafica que el valor de la fusión es de 0.051 dB en la longitud de onda 1550 nm



HILO 1 PRUEBA PROCISA 90S.sor



22.11.2024 10:45:25  
 FC500 #0901001  
 1550.0 nm

Job:  
 Cable:  
 Fiber: 182  
 Trace:  
 Fiber Type:  
 Originating Location: start position  
 Terminating Location: end position  
 Operator: JOSE NUNES  
 Comment:

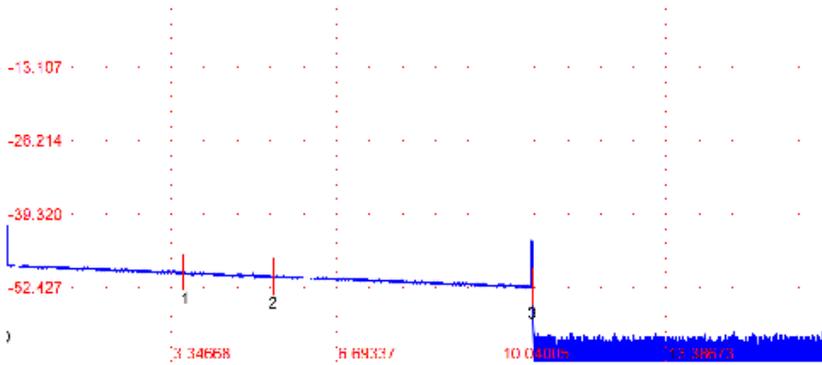
Refractive Index: 1.4683  
 Backscattering coef.: -80 dB  
 Resolution: 1 m  
 Pulse Width: 320 ns  
 Number of Averages: 15  
 Length: 10.65507 km  
 Total Loss: 2.214 dB  
 ORL: 31.0 dB  
 Latency: 0.052 ms

X: [0.00000, 16.72635] km; 3.34527 km/div  
 Y: [-65.594, 0.000] dB; 13.107 dB/div

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -39.3           |                          |                 |
| 1  | S 3.58742    | 0.049    |                 | 0.213                    | 0.813           |
| 2  | S 7.94534    | 0.067    |                 | 0.193                    | 1.605           |
| 3] | R 10.65507   |          | -39.8           | 0.184                    | 2.214           |



HILO 2 PRUEBA PROCISA 90S.sor



X: 10.00000, 16.733421 km: 3.34668 km/div  
 Y: [-65.534, 0.000] dB; 13.107 dB/div

22.11.2024 11:15:38

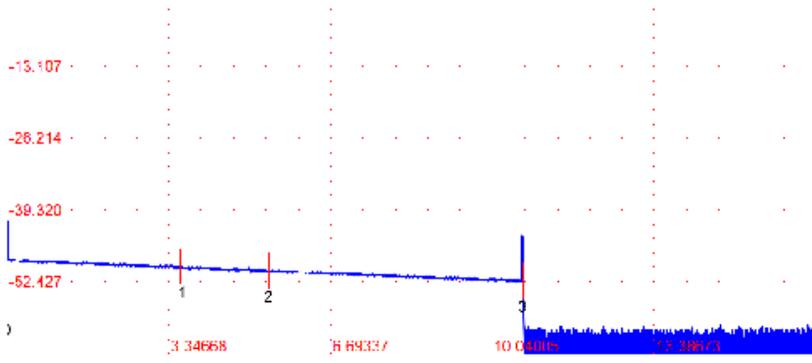
FCS00 #0901001  
 1310.0 nm

Job:  
 Cable:  
 Fiber: 189  
 Trace:  
 Fiber Type:  
 Originating Location: start position  
 Terminating Location: end position  
 Operator: JOSE NUNES  
 Comment:  
 Refractive Index: 1.4677  
 Backscattering coef.: -80 dB  
 Resolution: 1 m  
 Pulse Width: 320 ns  
 Number of Averages: 15  
 Length: 10.65549 km  
 Total Loss: 3.744 dB  
 ORL: 32.2 dB  
 Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -40.6           |                          |                 |
| 1  | S 3.59710    | 0.064    |                 | 0.347                    | 1.312           |
| 2  | S 5.41814    | 0.051    |                 | 0.318                    | 1.942           |
| 3] | R 10.65549   |          | -38.4           | 0.344                    | 3.744           |



HILO 3 PRUEBA PROCISA 90S.sor



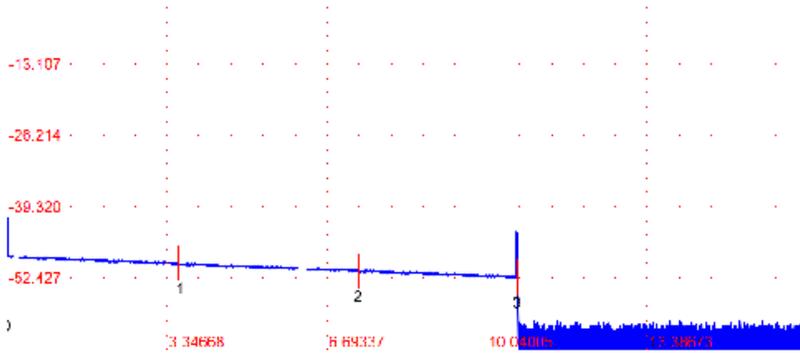
X: [0.00000, 16.73342] km: 3.34668 km/div  
Y: [-65.534, 0.000] dB: 13.107 dB/div

22.11.2024 11:16:39  
FC500 #0901001  
1310.0 nm  
Job:  
Cable:  
Fiber: 190  
Trace:  
Fiber Type:  
Originating Location: start position  
Terminating Location: end position  
Operator: JOSE NUNES  
Comment:  
Refractive Index: 1.4677  
Backscatterin<sup>g</sup> coef.: -80 dB  
Resolution: 1 m  
Pulse Width: 320 ns  
Number of Averages: 15  
Length: 10.65549 km  
Total Loss: 3.744 dB  
ORL: 32.2 dB  
Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -40.6           |                          |                 |
| 1  | S 3.59710    | 0.064    |                 | 0.347                    | 1.312           |
| 2  | S 5.41814    | 0.051    |                 | 0.318                    | 1.942           |
| 3] | R 10.65549   |          | -38.4           | 0.344                    | 3.744           |



HILO 4 PRUEBA PROCISA 90S.sor



X: [0.00000, 16.73342] km; 3.34668 km/div  
Y: [-65.534, 0.000] dB; 13.107 dB/div

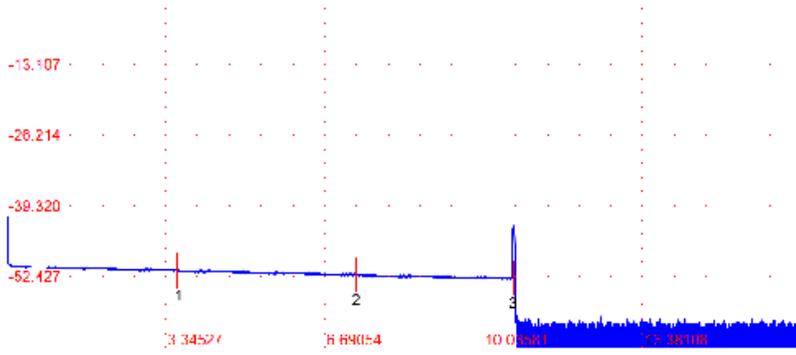
22.11.2024 11:20:48  
FC500 #0901001  
1310.0 nm

Job:  
Cable:  
Fiber: 196  
Trace:  
Fiber Type:  
Originating Location: start position  
Terminating Location: end position  
Operator: JOSE NUNES  
Comment:  
Refractive Index: 1.4677  
Backscattering coef.: -80 dB  
Resolution: 1 m  
Pulse Width: 320 ns  
Number of Averages: 15  
Length: 10.65549 km  
Total Loss: 3.698 dB  
ORL: 32.1 dB  
Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -40.6           |                          |                 |
| 1  | S 3.59710    | 0.066    |                 | 0.347                    | 1.314           |
| 2  | S 7.35048    | 0.064    |                 | 0.331                    | 2.621           |
| 3] | R 10.65549   |          | -38.0           | 0.326                    | 3.698           |



HILO 5 PRUEBA PROCISA 90S.sor



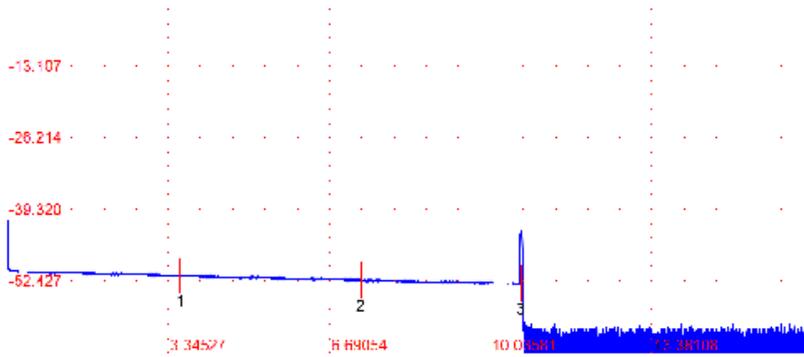
X: [0.00000, 16.72635] km; 3.34527 km/div  
 Y: [-65.534, 0.000] dB; 13.107 dB/div

22.11.2024 11:01:03  
 FC500 #0901001  
 1550.0 nm  
 Job:  
 Cable:  
 Fiber: 183  
 Trace:  
 Fiber Type:  
 Originating Location: start position  
 Terminating Location: end position  
 Operator: JOSE NUNES  
 Comment:  
 Refractive Index: 1.4683  
 Backscatterinx coef.: -80 dB  
 Resolution: 1 m  
 Pulse Width: 320 ns  
 Number of Averages: 15  
 Length: 10.65610 km  
 Total Loss: 2.188 dB  
 ORL: 30.8 dB  
 Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -39.1           |                          |                 |
| 1  | S 3.34527    | 0.045    |                 | 0.212                    | 0.807           |
| 2  | S 7.35350    | 0.071    |                 | 0.186                    | 1.577           |
| 3] | R 10.65610   |          | -38.1           | 0.185                    | 2.188           |



HILO 6 PRUEBA PROCISA 90S.sor



X: [0.00000, 16.72635] km: 3.34527 km/div  
Y: [-65.534, 0.000] dB: 13.107 dB/div

22.11.2024 11:06:02  
FC500 #0901001  
1550.0 nm

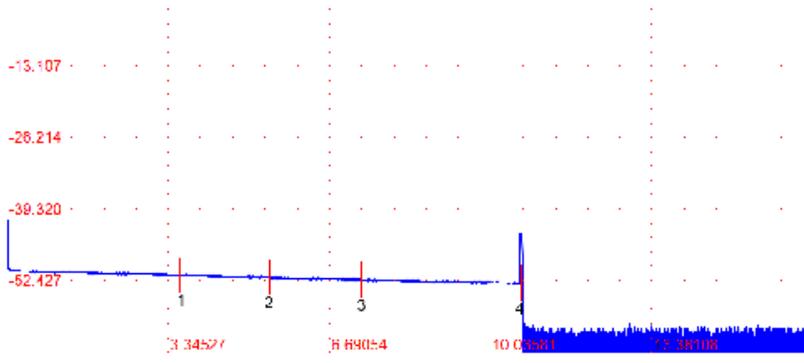
Job:  
Cable:  
Fiber: 185  
Trace:  
Fiber Type:  
Originating Location: start position  
Terminating Location: end position  
Operator: JOSE NUNES  
Comment:

Refractive Index: 1.4683  
Backscattering coef.: -80 dB  
Resolution: 1 m  
Pulse Width: 320 ns  
Number of Averages: 15  
Length: 10.65610 km  
Total Loss: 2.220 dB  
ORL: 30.8 dB  
Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -39.0           |                          |                 |
| 1  | S 3.58129    | 0.048    |                 | 0.213                    | 0.811           |
| 2  | S 7.33411    | 0.063    |                 | 0.195                    | 1.606           |
| 3] | R 10.65610   |          | -38.3           | 0.185                    | 2.220           |



HILO 7 PRUEBA PROCISA 90S.sor



X: [0.00000, 16.72635] km: 3.34527 km/div  
 Y: [-65.534, 0.000] dB: 13.107 dB/div

22.11.2024 11:09:29  
 FC500 #0901001  
 1550.0 nm

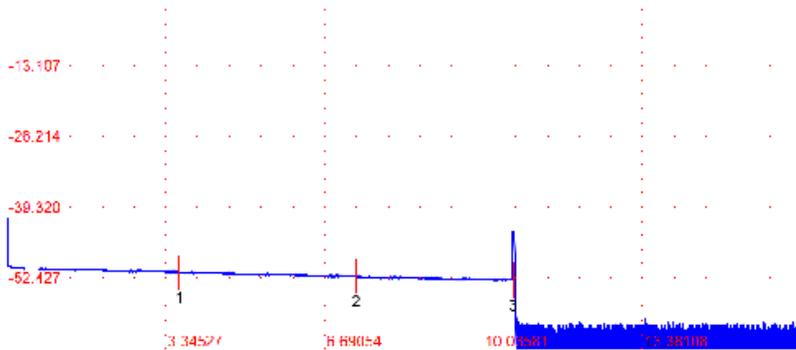
Job:  
 Cable:  
 Fiber: 186  
 Trace:  
 Fiber Type:  
 Originating Location: start position  
 Terminating Location: end position  
 Operator: JOSE NUNES  
 Comment:

Refractive Index: 1.4683  
 Backscattering coef.: -80 dB  
 Resolution: 1 m  
 Pulse Width: 320 ns  
 Number of Averages: 15  
 Length: 10.65610 km  
 Total Loss: 2.239 dB  
 ORL: 30.9 dB  
 Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -39.1           |                          |                 |
| 1  | S 3.59762    | 0.047    |                 | 0.213                    | 0.813           |
| 2  | S 5.44750    | 0.056    |                 | 0.181                    | 1.204           |
| 3  | S 7.35759    | 0.071    |                 | 0.185                    | 1.628           |
| 4] | R 10.65610   |          | -38.8           | 0.185                    | 2.239           |



HILO B PRUEBA PROCISA 90S.sor



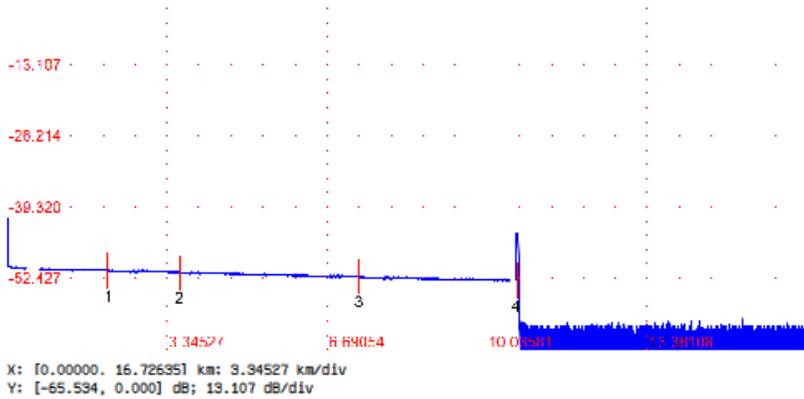
X: [0.00000, 16.72695] km; 3.34527 km/div  
 Y: [-65.534, 0.000] dB; 13.107 dB/div

22.11.2024 11:12:22  
 FC500 #0901001  
 1550.0 nm  
 Job:  
 Cable:  
 Fiber: 187  
 Trace:  
 Fiber Type:  
 Originating Location: start position  
 Terminating Location: end position  
 Operator: JOSE NUNES  
 Comment:  
 Refractive Index: 1.4683  
 Backscattering coef.: -80 dB  
 Resolution: 1 m  
 Pulse Width: 320 ns  
 Number of Averages: 15  
 Length: 10.65507 km  
 Total Loss: 2.196 dB  
 ORL: 30.9 dB  
 Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -39.2           |                          |                 |
| 1  | S 3.60579    | 0.047    |                 | 0.212                    | 0.811           |
| 2  | S 7.95248    | 0.069    |                 | 0.189                    | 1.589           |
| 3] | R 10.65507   |          | -38.6           | 0.184                    | 2.196           |



HILO 9 PRUEBA PROCISA 90S.sor



22.11.2024 11:15:10  
 FC500 #0901001  
 1550.0 nm

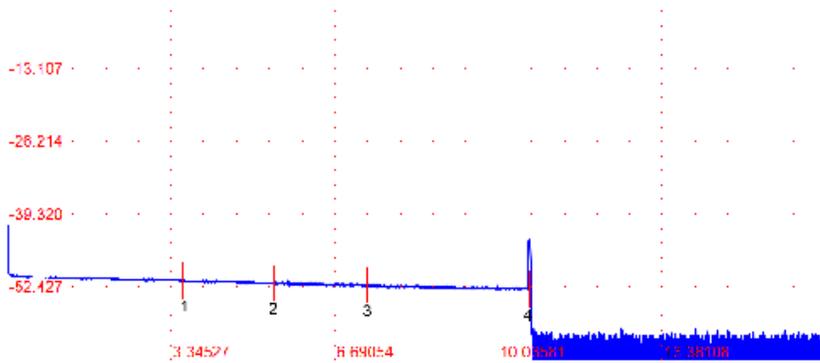
Job:  
 Cable:  
 Fiber: 188  
 Trace:  
 Fiber Type:  
 Originating Location: start position  
 Terminating Location: end position  
 Operator: JOSE NUNES  
 Comment:

Refractive Index: 1.4683  
 Backscattering coef.: -80 dB  
 Resolution: 1 m  
 Pulse Width: 320 ns  
 Number of Averages: 15  
 Length: 10.65507 km  
 Total Loss: 2.216 dB  
 ORL: 30.9 dB  
 Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -39.2           |                          |                 |
| 1  | S 2.09897    | 0.030    |                 | 0.209                    | 0.469           |
| 2  | S 3.60477    | 0.060    |                 | 0.186                    | 0.809           |
| 3  | S 7.35759    | 0.062    |                 | 0.196                    | 1.606           |
| 4] | R 10.65507   |          | -39.5           | 0.185                    | 2.216           |



HILO 10 PRUEBA PROCISA 90S.sor



X: [0.00000, 16.72635] km; 3.34527 km/div  
 Y: [-65.534, 0.000] dB; 13.107 dB/div

22.11.2024 11:18:25  
 FC500 #0901001  
 1550.0 nm

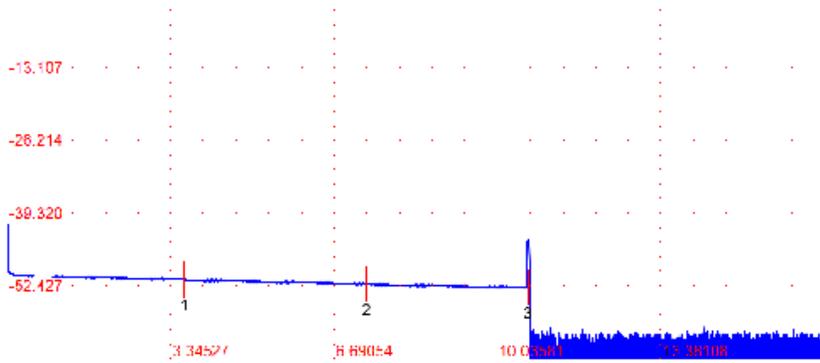
Job:  
 Cable:  
 Fiber: 194  
 Trace:  
 Fiber Type:  
 Originating Location: start position  
 Terminating Location: end position  
 Operator: JOSE NUNES  
 Comment:

Refractive Index: 1.4683  
 Backscattering coef.: -80 dB  
 Resolution: 1 m  
 Pulse Width: 320 ns  
 Number of Averages: 15  
 Length: 10.65507 km  
 Total Loss: 2.253 dB  
 ORL: 30.9 dB  
 Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -39.2           |                          |                 |
| 1  | S 3.59660    | 0.045    |                 | 0.212                    | 0.807           |
| 2  | S 5.44342    | 0.070    |                 | 0.183                    | 1.215           |
| 3  | S 7.35146    | 0.073    |                 | 0.185                    | 1.641           |
| 4] | R 10.65507   |          | -39.2           | 0.185                    | 2.253           |



HILO 11 PRUEBA PROCISA 90S.sor



X: [0.00000, 16.72635] km; 3.34527 km/div  
 Y: [-65.534, 0.000] dB; 13.107 dB/div

22.11.2024 11:21:21  
 FC500 #0901001  
 1550.0 nm

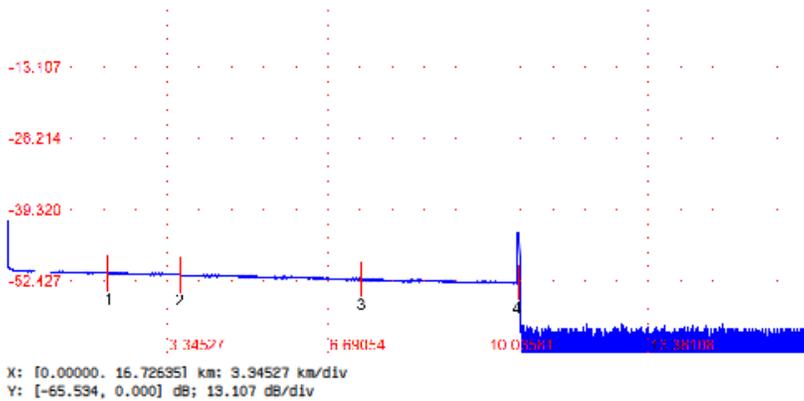
Job:  
 Cable:  
 Fiber: 197  
 Trace:  
 Fiber Type:  
 Originating Location: start position  
 Terminating Location: end position  
 Operator: JOSE NUNES  
 Comment:

Refractive Index: 1.4683  
 Backscattering coef.: -80 dB  
 Resolution: 1 m  
 Pulse Width: 320 ns  
 Number of Averages: 15  
 Length: 10.65507 km  
 Total Loss: 2.201 dB  
 ORL: 30.9 dB  
 Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumul. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|-----------------|
| [0 | R 0.00000    |          | -39.2           |                          |                 |
| 1  | S 3.60273    | 0.047    |                 | 0.212                    | 0.811           |
| 2  | S 7.35963    | 0.067    |                 | 0.190                    | 1.592           |
| 3] | R 10.65507   |          | -39.7           | 0.185                    | 2.201           |



HILO 12 PRUEBA PROCISA 90S.sor



22.11.2024 11:24:56  
FC500 #0901001  
1550.0 nm

Job:  
Cable:  
Fiber: 199  
Trace:  
Fiber Type:  
Originating Location: start position  
Terminating Location: end position  
Operator: JOSE NUNES  
Comment:

Refractive Index: 1.4683  
Backscattering coef.: -80 dB  
Resolution: 1 m  
Pulse Width: 320 ns  
Number of Averages: 15  
Length: 10.65507 km  
Total Loss: 2.203 dB  
ORL: 30.9 dB  
Latency: 0.052 ms

| #  | Distance, km | Loss, dB | Reflectance, dB | Attenuation Coef., dB/km | Cumuli. Loss, dB |
|----|--------------|----------|-----------------|--------------------------|------------------|
| [0 | R 0.00000    |          | -39.3           |                          |                  |
| 1  | S 2.08978    | 0.029    |                 | 0.211                    | 0.470            |
| 2  | S 3.60579    | 0.061    |                 | 0.186                    | 0.813            |
| 3  | S 7.98209    | 0.067    |                 | 0.190                    | 1.597            |
| 4] | R 10.65507   |          | -38.5           | 0.185                    | 2.203            |

## CONCLUSION TECNICA:

- Si el problema persiste se sugiere cambiar el Blade de corte de la cortadora.



Firmado electrónicamente por:  
JOSE LEONARDO NUNES  
GONZALEZ