

INFORME TECNICO

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ASUNTO : REVISION TECNICA DE FUSIONADORA DE FIBRA OPTICA
FECHA : Guayaquil, 25 de noviembre 2024
N°: INF-TEC-022

Las Fusionadoras de fibra optica son herramientas esenciales en la instalación y mantenimiento de redes de fibra óptica. Sin embargo, al igual que cualquier otro equipo, pueden fallar o dañarse, lo que requiere una reparación oportuna para garantizar la continuidad de los servicios. En este informe, se presentaran las novedades encontradas en la revisión de campo realizado en el equipo:

MODELO: 90S+
SERIAL: 1XA9MPLR6GDTB5T9
MARCA: FUJIKURA

ANALISIS TECNICO:

Se procedió a realizar una revisión física del equipo, esta se hizo en el campo de trabajo (radio base) en presencia del personal técnico operador del equipo, y pudimos constatar la falla en el equipo.

La falla radica en la cortadora, es decir estaba descalibrada y por eso arrojaba altos ángulos de corte, por lo que se procedió a calibrar la cortadora e indicar al operador de la máquina, como hacerlo.



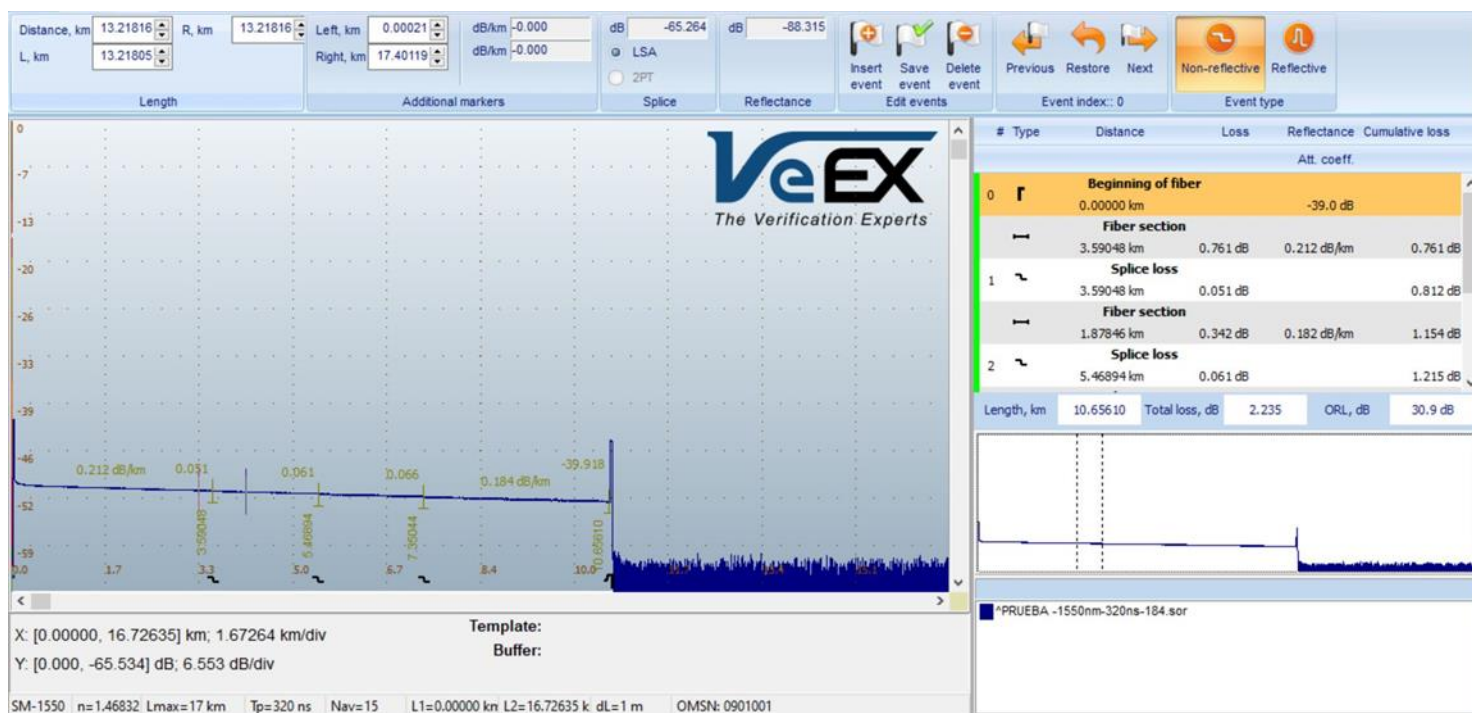
Img 1 en la siguiente imagen podemos observar que los ángulos de cortes están elevados.

Una vez calibrada se procedió a estabilizar y calibrar el arco, arrojando valores positivos en las fusiones.



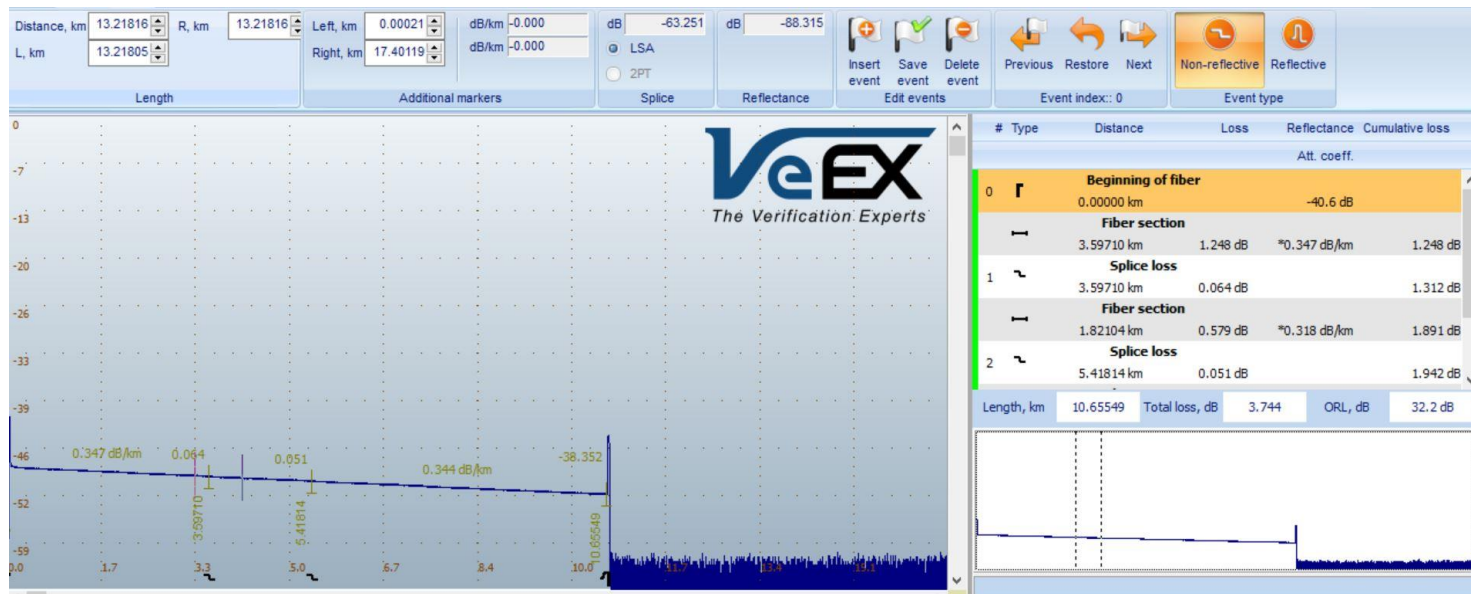
Img 2 Se sugiere que el ángulo de corte debe estar por debajo de los 5°

Se procedió a realizar pruebas a través de un OTDR, tomando como referencia dos bobinas de lanzamiento de 5 km cada una:

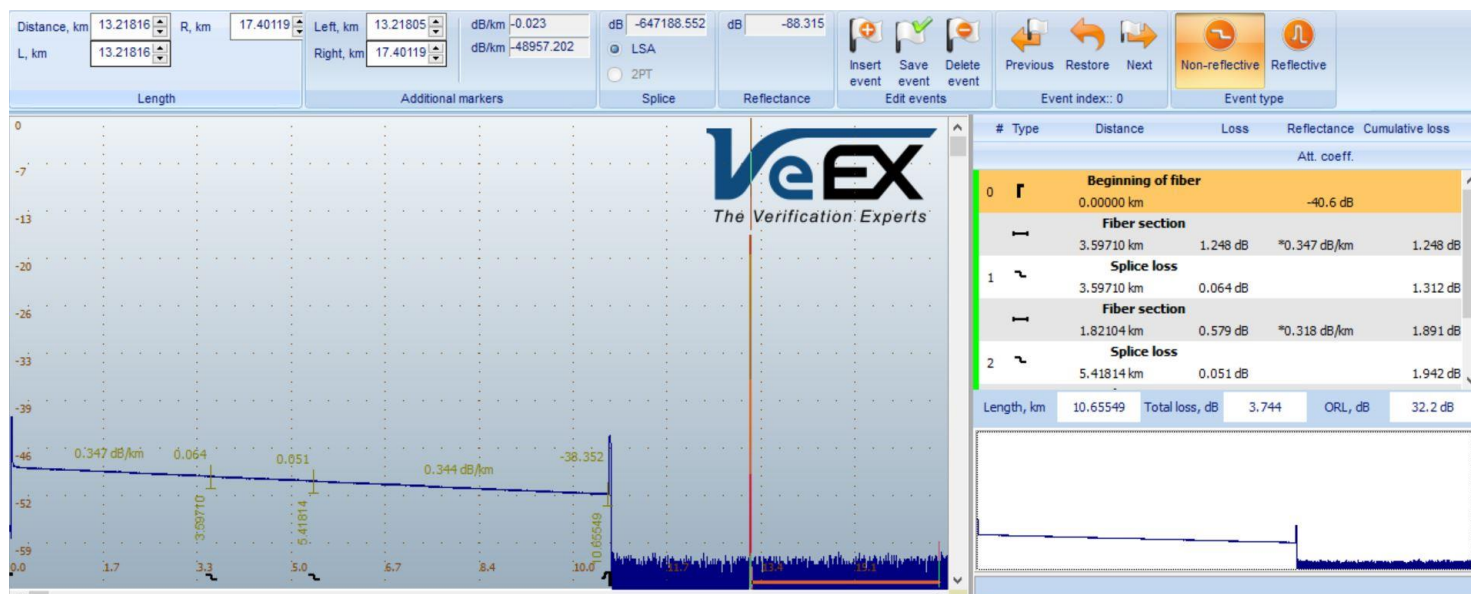


Img 3 Distancia total de las bobinas de lanzamiento

Se realizaron las pruebas durante 12 veces de los cuales dos de las pruebas tuvieron un valor por fusión de; 0.05 dBm y 0.07 dBm.



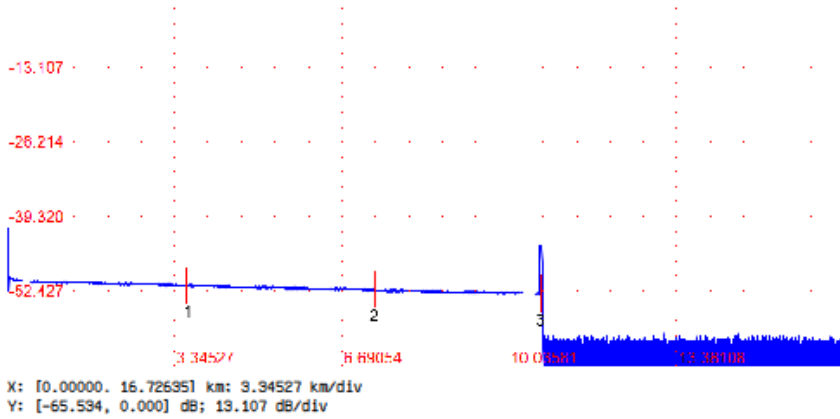
Img 4 podemos observar en la grafica que el valor de la fusión es de 0.051 dB en la longitud de onda 1310 nm



Img 5 podemos observar en la grafica que el valor de la fusión es de 0.051 dB en la longitud de onda 1550 nm



HILO 1 PRUEBA PROCISA 90S.sor



22.11.2024 10:45:25
 FC500 #0901001
 1550.0 nm

Job:
 Cable:
 Fiber: 182
 Trace:
 Fiber Type:
 Originating Location: start position
 Terminating Location: end position
 Operator: JOSE NUNES
 Comment:

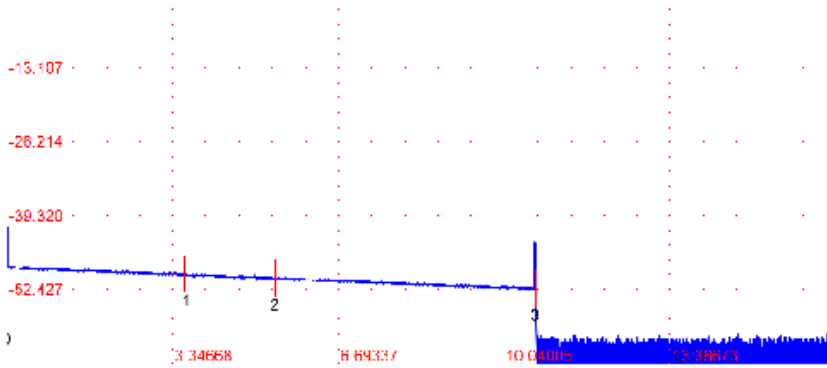
Refractive Index: 1.4683
 Backscattering coef.: -80 dB
 Resolution: 1 m
 Pulse Width: 320 ns
 Number of Averages: 15
 Length: 10.65507 km
 Total Loss: 2.214 dB
 ORL: 31.0 dB
 Latency: 0.052 ms

X: [0.00000, 16.72635] km; 3.34527 km/div
 Y: [-65.594, 0.000] dB; 13.107 dB/div

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-39.3		
1	S 3.58742	0.049		0.213	0.813
2	S 7.94534	0.067		0.193	1.605
3]	R 10.65507		-39.8	0.184	2.214



HILO 2 PRUEBA PROCISA 90S.sor



X: 10.00000, 16.733421 km: 3.34668 km/div
 Y: [-65.534, 0.000] dB; 13.107 dB/div

22.11.2024 11:15:38

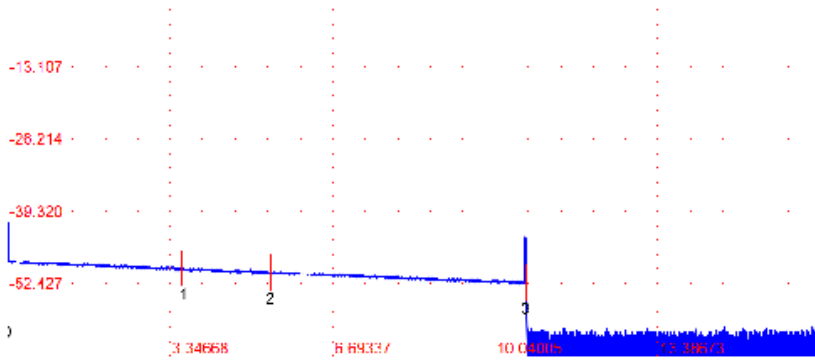
FCS00 #0901001
 1310.0 nm

Job:
 Cable:
 Fiber: 189
 Trace:
 Fiber Type:
 Originating Location: start position
 Terminating Location: end position
 Operator: JOSE NUNES
 Comment:
 Refractive Index: 1.4677
 Backscattering coef.: -80 dB
 Resolution: 1 m
 Pulse Width: 320 ns
 Number of Averages: 15
 Length: 10.65549 km
 Total Loss: 3.744 dB
 ORL: 32.2 dB
 Latency: 0.052 ms

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-40.6		
1	S 3.59710	0.064		0.347	1.312
2	S 5.41814	0.051		0.318	1.942
3]	R 10.65549		-38.4	0.344	3.744



HILO 3 PRUEBA PROCISA 90S.sor



X: [0.00000, 16.73342] km: 3.34668 km/div
Y: [-65.534, 0.000] dB: 13.107 dB/div

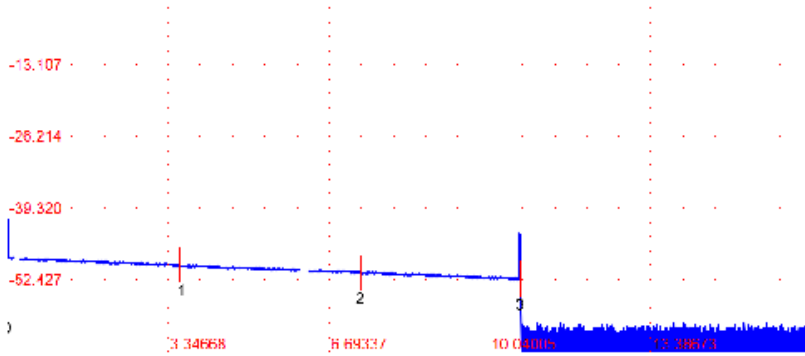
22.11.2024 11:16:39
FC500 #0901001
1310.0 nm
Job:
Cable:
Fiber: 190
Trace:
Fiber Type:
Originating Location:
Terminating Location:
Operator: JOSE NUNES
Comment:

Refractive Index: 1.4677
Backscatterin^g coef.: -80 dB
Resolution: 1 m
Pulse Width: 320 ns
Number of Averages: 15
Length: 10.65549 km
Total Loss: 3.744 dB
ORL: 32.2 dB
Latency: 0.052 ms

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-40.6		
1	S 3.59710	0.064		0.347	1.312
2	S 5.41814	0.051		0.318	1.942
9]	R 10.65549		-38.4	0.344	3.744



HILO 4 PRUEBA PROCISA 90S.sor



X: [0.00000, 16.73342] km; 3.34668 km/div
Y: [-65.534, 0.000] dB; 13.107 dB/div

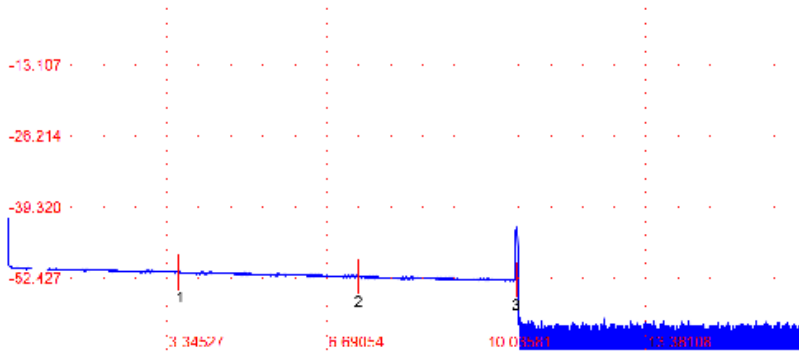
22.11.2024 11:20:48
FC500 #0901001
1310.0 nm

Job:
Cable:
Fiber:
Trace: 196
Fiber Type:
Originating Location: start position
Terminating Location: end position
Operator: JOSE NUNES
Comment:
Refractive Index: 1.4677
Backscattering coef.: -80 dB
Resolution: 1 m
Pulse Width: 320 ns
Number of Averages: 15
Length: 10.65549 km
Total Loss: 3.698 dB
ORL: 32.1 dB
Latency: 0.052 ms

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-40.6		
1	S 3.59710	0.066		0.347	1.314
2	S 7.35048	0.064		0.331	2.621
3]	R 10.65549		-38.0	0.326	3.698



HILO 5 PRUEBA PROCISA 90S.sor



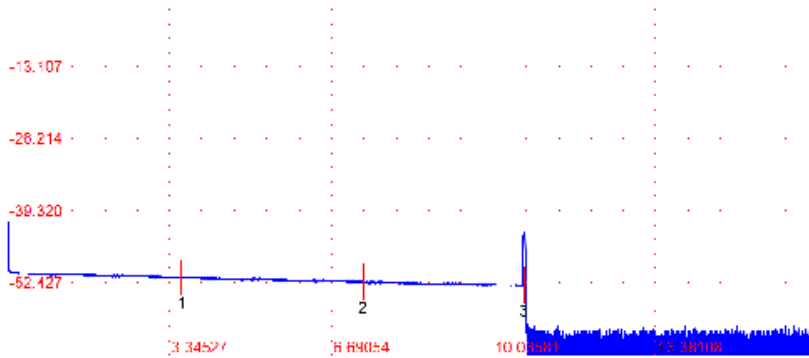
X: [0.00000, 16.72635] km; 3.34527 km/div
 Y: [-65.534, 0.000] dB; 13.107 dB/div

22.11.2024 11:01:03
 FC500 #0901001
 1550.0 nm
 Job:
 Cable:
 Fiber: 183
 Trace:
 Fiber Type:
 Originating Location: start position
 Terminating Location: end position
 Operator: JOSE NUNES
 Comment:
 Refractive Index: 1.4683
 Backscatterinx coef.: -80 dB
 Resolution: 1 m
 Pulse Width: 320 ns
 Number of Averages: 15
 Length: 10.65610 km
 Total Loss: 2.188 dB
 ORL: 30.8 dB
 Latency: 0.052 ms

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-39.1		
1	S 3.34527	0.045		0.212	0.807
2	S 7.35350	0.071		0.186	1.577
3]	R 10.65610		-38.1	0.185	2.188



HILO 6 PRUEBA PROCISA 90S.sor



X: [0.00000, 16.72635] km: 3.34527 km/div
 Y: [-65.534, 0.000] dB: 13.107 dB/div

22.11.2024 11:06:02
 FC500 #0901001
 1550.0 nm

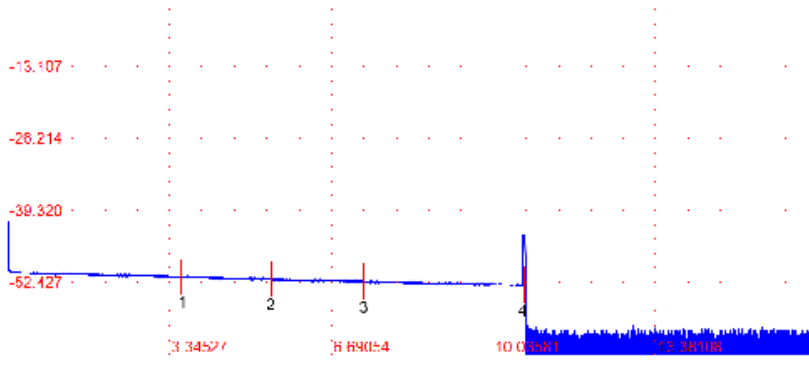
Job:
 Cable:
 Fiber: 185
 Trace:
 Fiber Type:
 Originating Location: start position
 Terminating Location: end position
 Operator: JOSE NUNES
 Comment:

Refractive Index: 1.4683
 Backscattering coef.: -80 dB
 Resolution: 1 m
 Pulse Width: 320 ns
 Number of Averages: 15
 Length: 10.65610 km
 Total Loss: 2.220 dB
 ORL: 30.8 dB
 Latency: 0.052 ms

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-39.0		
1	S 3.58129	0.048		0.213	0.811
2	S 7.33411	0.063		0.195	1.606
3]	R 10.65610		-38.3	0.185	2.220



HILO 7 PRUEBA PROCISA 90S.sor



X: [0.00000, 16.72635] km: 3.34527 km/div
 Y: [-65.534, 0.000] dB: 13.107 dB/div

22.11.2024 11:09:29
 FC500 #0901001
 1550.0 nm

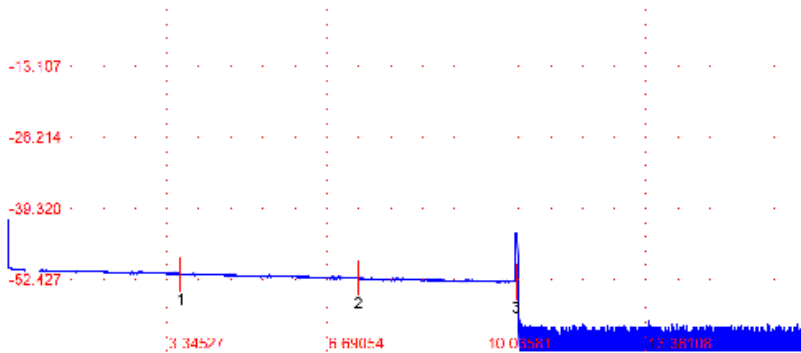
Job:
 Cable:
 Fiber: 186
 Trace:
 Fiber Type:
 Originating Location: start position
 Terminating Location: end position
 Operator: JOSE NUNES
 Comment:

Refractive Index: 1.4683
 Backscattering coef.: -80 dB
 Resolution: 1 m
 Pulse Width: 320 ns
 Number of Averages: 15
 Length: 10.65610 km
 Total Loss: 2.239 dB
 ORL: 30.9 dB
 Latency: 0.052 ms

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-39.1		
1	S 3.59762	0.047		0.213	0.813
2	S 5.44750	0.056		0.181	1.204
3	S 7.35759	0.071		0.185	1.628
4]	R 10.65610		-38.8	0.185	2.239



HILO B PRUEBA PROCISA 90S.sor



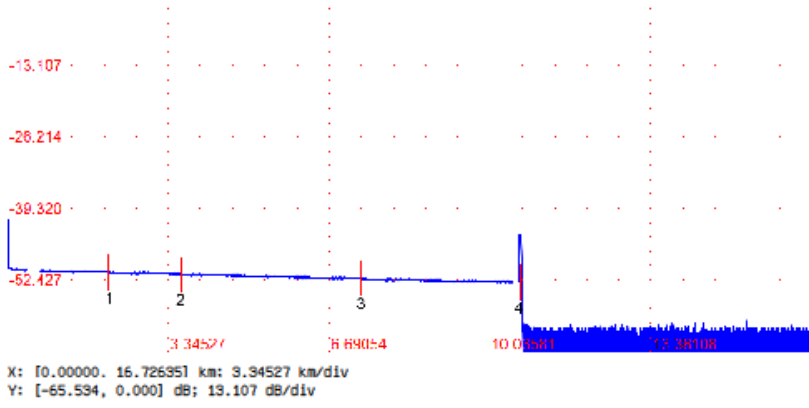
X: [0.00000, 16.72695] km; 3.34527 km/div
Y: [-65.534, 0.000] dB; 13.107 dB/div

22.11.2024 11:12:22
FC500 #0901001
1550.0 nm
Job:
Cable:
Fiber: 187
Trace:
Fiber Type:
Originating Location: start position
Terminating Location: end position
Operator: JOSE NUNES
Comment:
Refractive Index: 1.4683
Backscattering coef.: -80 dB
Resolution: 1 m
Pulse Width: 320 ns
Number of Averages: 15
Length: 10.65507 km
Total Loss: 2.196 dB
ORL: 30.9 dB
Latency: 0.052 ms

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-39.2		
1	S 3.60579	0.047		0.212	0.811
2	S 7.95248	0.069		0.189	1.589
3]	R 10.65507		-38.6	0.184	2.196



HILO 9 PRUEBA PROCISA 90S.sor



22.11.2024 11:15:10
 FC500 #0901001
 1550.0 nm

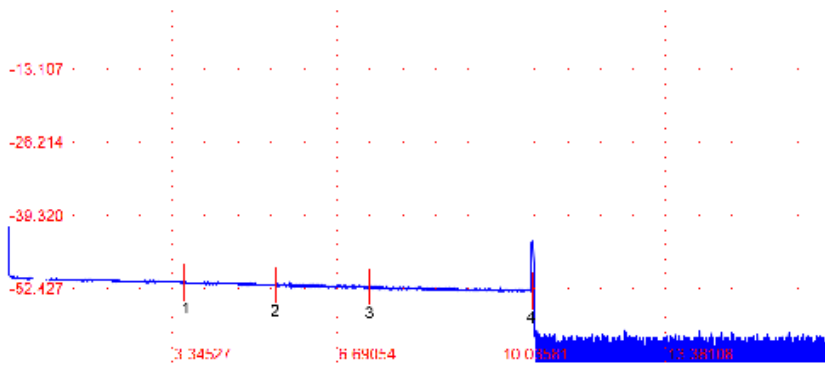
Job:
 Cable:
 Fiber: 188
 Trace:
 Fiber Type:
 Originating Location: start position
 Terminating Location: end position
 Operator: JOSE NUNES
 Comment:

Refractive Index: 1.4683
 Backscattering coef.: -80 dB
 Resolution: 1 m
 Pulse Width: 320 ns
 Number of Averages: 15
 Length: 10.65507 km
 Total Loss: 2.216 dB
 ORL: 30.9 dB
 Latency: 0.052 ms

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-39.2		
1	S 2.09897	0.030		0.209	0.469
2	S 3.60477	0.060		0.186	0.809
3	S 7.35759	0.062		0.196	1.606
4]	R 10.65507		-39.5	0.185	2.216



HILO 10 PRUEBA PROCISA 90S.sor



22.11.2024 11:18:25
 FC500 #0901001
 1550.0 nm

Job:
 Cable:
 Fiber: 194
 Trace:
 Fiber Type:
 Originating Location: start position
 Terminating Location: end position
 Operator: JOSE NUNES
 Comment:

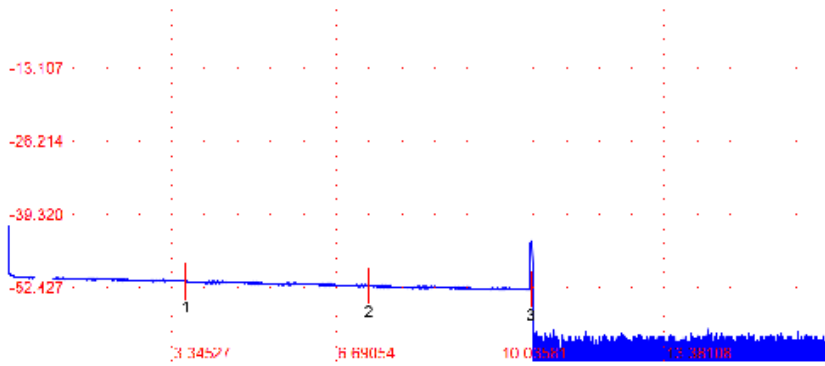
Refractive Index: 1.4683
 Backscattering coef.: -80 dB
 Resolution: 1 m
 Pulse Width: 320 ns
 Number of Averages: 15
 Length: 10.65507 km
 Total Loss: 2.253 dB
 ORL: 30.9 dB
 Latency: 0.052 ms

X: [0.00000, 16.72635] km; 3.34527 km/div
 Y: [-65.534, 0.000] dB; 13.107 dB/div

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-39.2		
1	S 3.59660	0.045		0.212	0.807
2	S 5.44342	0.070		0.183	1.215
3	S 7.35146	0.073		0.185	1.641
4]	R 10.65507		-39.2	0.185	2.253



HILO 11 PRUEBA PROCISA 90S.sor



X: [0.00000, 16.72635] km: 3.34527 km/div
 Y: [-65.534, 0.000] dB; 13.107 dB/div

22.11.2024 11:21:21
 FC500 #0901001
 1550.0 nm

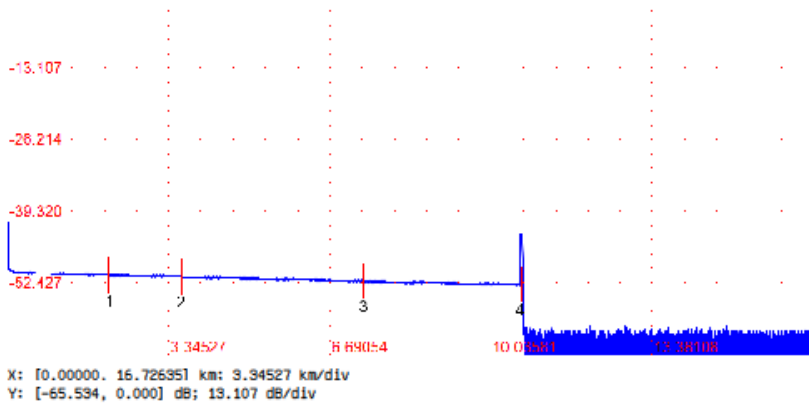
Job:
 Cable:
 Fiber: 197
 Trace:
 Fiber Type:
 Originating Location: start position
 Terminating Location: end position
 Operator: JOSE NUNES
 Comment:

Refractive Index: 1.4683
 Backscattering coef.: -80 dB
 Resolution: 1 m
 Pulse Width: 320 ns
 Number of Averages: 15
 Length: 10.65507 km
 Total Loss: 2.201 dB
 ORL: 30.9 dB
 Latency: 0.052 ms

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumul. Loss, dB
[0	R 0.00000		-39.2		
1	S 3.60273	0.047		0.212	0.811
2	S 7.35963	0.067		0.190	1.592
3]	R 10.65507		-39.7	0.185	2.201



HILO 12 PRUEBA PROCISA 90S.sor



22.11.2024 11:24:56
FC500 #0901001
1550.0 nm

Job:
Cable:
Fiber: 199
Trace:
Fiber Type:
Originating Location: start position
Terminating Location: end position
Operator: JOSE NUNES
Comment:

Refractive Index: 1.4683
Backscattering coef.: -80 dB
Resolution: 1 m
Pulse Width: 320 ns
Number of Averages: 15
Length: 10.65507 km
Total Loss: 2.203 dB
ORL: 30.9 dB
Latency: 0.052 ms

#	Distance, km	Loss, dB	Reflectance, dB	Attenuation Coef., dB/km	Cumuli. Loss, dB
[0	R 0.00000		-39.3		
1	S 2.08978	0.029		0.211	0.470
2	S 3.60579	0.061		0.186	0.813
3	S 7.98209	0.067		0.190	1.597
4]	R 10.65507		-38.5	0.185	2.203

CONCLUSION TECNICA:

- Si el problema persiste se sugiere cambiar el Blade de corte de la cortadora.



Firmado electrónicamente por:
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GONZALEZ